



Experienced Press Brake Operator

We are actively recruiting an **experienced press brake operator** to set up and operate a press brake to form sheet plate. The position is for experienced metal plate, press brake operators only. This is not a stamping press position.

Job requirements: The right candidate **must** have the following abilities/experience:

- High school diploma and at least 2 years of **"on the job"** experience setting up and operating a press brake
- the ability to read and interpret blueprints and layout drawings and have mathematical aptitude
- possess a strong working knowledge of tolerances
- understand the function of press brake back gauges and how to set them
- be able to select the proper tooling based on looking at the job as well the ability to load and set the tooling properly
- be familiar with basic hand held measuring tools
- must be available to work **Saturday** hours, if needed
- function as a "thinking person" with strong attention to detail and ability to follow concise directions
- ability to work well with others with minimal supervision (some jobs will require a helper)
- ability to multi-task in a fast paced environment
- Good verbal and written communication skills
- strong focus on quality and customer service

We also prefer the candidate to have the following abilities/experience:

- working experience with Pacific and Cincinnati press brakes
- would ideally have experience forming thicker types of plate ~ approximately 1/4" – 1.00" thick
- should be familiar and able to do their own "shimming" of the dies
- should be familiar with and efficient at scrolling/bump forming accurately
- Need to be flexible and willing to operate other machinery or assemble if necessary
- Successfully **pass** all pre-employment requirements (i.e. drug screen, job physical, employment verification and criminal background)

This is a great opportunity for a skilled press brake operator to join an established, precision sheet metal manufacturing company with a strong record of customer satisfaction in the Midwest region.

Apply through our website – www.vligroup.com/careers